

Appl. No. 09/824,454  
Reply Dated May 12, 2004  
Reply to Office Action of Feb. 20, 2004

### AMENDMENTS TO THE CLAIMS

This listing of claims will replace all prior versions of claims in the application:

1. (Currently Amended) A multi-layer nonwoven web suitable for use as a wet wipe, the web comprising:
  - (a) a first carded fibrous outer layer comprising from about 10% to about 60% conjugate fiber, from about 20% to about 65% cellulosic fibers;
  - (b) a fibrous inner layer comprising from about 10% to about 60% conjugate fiber, from about 10% to about 90% cellulosic fibers, said inner layer bonded ~~without adhesive~~ at discrete bond sites to said first outer layer in a face to face relationship; and
  - (c) ~~Aa~~ second carded fibrous outer layer comprising from about 10% to about 60% conjugate fiber, from about 20% to about 65% cellulosic fibers, said second fibrous outer layer bonded ~~without adhesive~~ at discrete bond sites to said inner layer in a face to face relationship.
2. (Original) The nonwoven web of Claim 1, wherein said first and second outer layer comprise identical fiber compositions.
3. (Original) The nonwoven web of Claim 1, wherein said first and second outer layers together comprise from about 20% to about 80% of the total basis weight of the web.
4. (Original) The nonwoven web of Claim 1, wherein said first and second outer layers each comprise from 20% to about 60% of the total basis weight of the web.
5. (Original) The nonwoven web of Claim 1, wherein said inner layer comprises from about 33% to about 80% of the total basis weight of the web.
6. (Cancelled)
7. (Cancelled)
8. (New) The nonwoven web of Claim 1, wherein said web is formed in the absence of adhesive.